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W/O SPLIT

DART AEROSPACE LTD		Work Order:	20832 B
Description: Bushing/Nut		Part Number:	D3176-1/-3
Dwg: D3176 Rev. A		Qty:	20
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller			
2	MC	Turn blank per Dwg D3176 and Folio FA286 & FA287 Material: AISI 303 SS (Ref: Dart Spec: M303R1.000) thread per MIL-S-7742 Batch: <u>M15267</u>	sl	04/08/02	
3	QC2	Inspect parts as they come off the CNC machine	sl	04/08/02	
4	MV	Cut head as per Dwg D3176 and Folio FA286 & FA287	ml	04/09/02	26
5	QC2	Inspect parts as they come off the CNC machine	sl	04/08/02	
6	MV	Deburr and Tumble. Cover D3176-1 thread using D3176-3 nut	sl	04/09/02	26
7	QC8	Second check			
8	FP	Identify and Stock	destroyed ml	05/08/05	3
9	AC	Cost / part <u>12.40</u>	Sus	05-09-02	
10	DC	Close W/O Inspect Level 21			

PTO

Rev	Date	Change	Revised By	Approved
A	02.11.04	New issue	KJ RF	df

RELEASED
02/11/04 RF